Marine Propulsion Systems





ZF W1800

Vertical offset, direct or remote mount marine transmission.

Description

- Robust design also withstands continuous duty in workboat applications .
- Fully works tested, reliable and simple to install .
- Design, manufacture and quality control standards comply with ISO 9001 .
- Reverse reduction marine transmission with hydraulically actuated multi-disc clutches .
- Compatible with all types of engines and propulsion systems .

Features

- Case hardened and precisely ground gear teeth for long life and smooth running .
- Output shaft thrust bearing designed to take maximum propeller thrust astern and ahead .
- Smooth and reliable hydraulic shifting with control lever for attachment of push-pull cable or other operating system .
- Suitable for twin engine installations (same ratio and torque capacity in ahead or astern mode).
- Emergency "get home" capability .
- Robust cast iron casing .
- Free standing .
- Oil cooler complete with fittings and flexible hoses .
- Separated brackets .

Options

- Engine-matched torsional coupling .
- Propeller shaft flange and coupling bolt sets .
- Mounting brackets .
- SAE 1 or SAE 0 bell housings .
- Electric clutch control (24 VDC).

ZF W1800 Ratings

Continuous Duty

m 68	ftlb 2189	kW 0.3108	hp		· · ·	kW 1800	hp) rpm	kW 2100	hp) rpm	RPM
68	2189	0.3108	0.4169		· · ·) rpm	2100) rpm	
68	2189	0.3108	0 4460	407						
		0.0100	0.4100	497	667	559	750	653	875	2100
49	2101	0.2983	0.4001	477	640	537	720	626	840	2100
90	1984	0.2817	0.3777	451	604	507	680	592	793	2100
68	1820	0.2584	0.3466	413	554	465	624	543	728	2100
48	1584	0.2249	0.3016	360	483	405	543	472	633	2100
	49 90 68 48	90 1984 68 1820	9019840.28176818200.2584	90 1984 0.2817 0.3777 68 1820 0.2584 0.3466	9019840.28170.37774516818200.25840.3466413	90 1984 0.2817 0.3777 451 604 68 1820 0.2584 0.3466 413 554	90 1984 0.2817 0.3777 451 604 507 68 1820 0.2584 0.3466 413 554 465	90 1984 0.2817 0.3777 451 604 507 680 68 1820 0.2584 0.3466 413 554 465 624	90 1984 0.2817 0.3777 451 604 507 680 592 68 1820 0.2584 0.3466 413 554 465 624 543	90 1984 0.2817 0.3777 451 604 507 680 592 793 68 1820 0.2584 0.3466 413 554 465 624 543 728





ZF W1800 Dimensions





mm (inches)											
Α	B ₁	B ₂	H1	H ₂	L	L1	L ₂	L3	Bell Hsg.		
390 (15.4)	400 (15.8)	400 (15.8)	364 (14.3)	692 (27.2)	595 (23.4)	435 (17.1)	132 (5.19)	115 (4.53)			
		Veight kg (lk)		Oil Capacity Litre (US qt)						
		642 (1,412))		45.0 (47.7)						

SAE Bell Housing Dimensions

SAE No.		Δ	F	2	C		Bolt Holes			
	~		Hal-1		U		No.	Diameter		
	mm	in	mm	in	mm	in	NO.	mm	in	
0	647.7	25.5	679.45	26.75	711.2	28.0	16	13.49	17/32	
1	511.18	20.125	530.23	20.875	552.45	21.75	12	11.91	15/32	

Output Coupling Dimensions

1	ΔΒ		C			2	Bolt Holes			
	~	2222		Hat				No.	Diameter (E)	
mm		mm		mm		mm	in		mm	in
285	11.2	245	9.65	175	6.89	22.0	0.87	12	20.2	0.80







Duty Definitions

CONTINUOUS DUTY DEFINITION Continuous operation with little or no variations in engine speed and power

Average engine operating Unlimited

hours limit: Typical hull forms: Displacement.

Typical applications: Heavy duty commercial vessels, tugs, fishing boats.

Duty Ratings

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed. Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft.

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine. These ratings allow full power through forward and reverse gear trains, unless otherwise stated.

Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.

Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.

NOTE: THE MAXIMUM RATED INPUT POWER MUST NOT BE EXCEEDED (SEE RESPECTIVE RATINGS IN THE TECHNICAL DATA SHEETS)

Safe Operating Notice

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

Monitoring Notice

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

Torsional Responsibility and Torsional Couplings

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.

